

# PRODUCTION ENGINEERING

888-654-9353

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## Chiller That Grows with Your Cooling Needs

Modular pressurized chiller system, water or air cooled, with integral pump, reservoir and header piping in each module provides a self-contained, yet scalable system. The control system's design permits a single module to operate as a stand-alone chiller with the ability to add modules and a master controller as cooling capacity needs grow. The oxygen-free system prevents evaporation and biological growth in water-only systems, limits acid build-up to extend coolant life for water-glycol systems. The series is configurable to support N+1 system designs.

### **Product Features**

- Pressurized system enables adding pumps and reservoirs without field retrofitting balancing systems
- Capacities from 60,000 BTU/hr to 720,000 BTU/hr per module
- Water or Water/Glycol Operations
- Dual refrigeration circuits in each module with multiple scroll compressors for improved uptime through redundancy (40 tons & larger)
- Energy efficient controls automatically match system cooling output to part-load demand
- Master control with independent pressure and flow sensors for process level control and alarms
- Individual modules provide local control and alarms
- Multiple building communication protocols available

BASE CONFIGURATION
Scroll Compressors
Pump in Each Module
Ferrous & Non-ferrous wetted surfaces
Expansion Tank
Manual Bypass Valve
Header Flange Connections
Pressurized Tank
Pressure Gauge
UL 1995
18 Month Warranty
*Not all ontions are available in all sizes

<sup>\*</sup>Not all options are available in all sizes.

## **OPTIONS\***

Non-ferrous Wetted Surfaces

Stainless Steel Wetted Surfaces

Master Controller (with sensors) for N+1 systems

Remote Display

Auto Make-up Valve

Motorized Hot Gas Bypass

Flow and Pressure Pump Upgrades

cUL Certification

Service/Maintenance Packages





1344 Woodman Drive Dayton, Ohio 45432

888-654-9353 **National Phone**  www.industrialwaterchilling.com

MODEL	CAPACITY 65°F fluid setpoint and 95°F ambient	CAPACITY 44°F fluid setpoint and 100°F ambient	VOLTAGE	FLA a	COMPRESSOR	INLET/OUTLET PORT SIZE	TANK CAPACITY	UNIT DIMEN- SIONS (L*W*H)	CRATED WEIGHT	PUMP STANDARD <sup>1</sup>		PUMP PRESSURE 50 PSI UPGRADE <sup>2</sup>		PUMP FLOW UPGRADE <sup>3</sup>	
INDOOR	BTUs/HR	BTUs/HR			HP	INCH	GAL	INCH	LBS	GPM	PSI	GPM	PSI	GPM	PSI
PVO-5000-M	60,000	53,000	460/3/60	19.8	5	2"	30	47*38*66	950	15	30	15	50	25	30
PVO-7500-M	90,000	71,000	460/3/60	22.5	7.5	3"	30	55*44*66	900	25	30	25	50	40	30
PVO-10000-M	120,000	88,000	460/3/60	28.0	10	3"	30	55*44*66	900	30	30	30	50	50	30
PVO-15000-M	180,000	142,000	460/3/60	44.2	7.5 *2	3"	35	55*52*107	2200	45	30	45	50	60	30
PVO-20000-M	240,000	176,000	460/3/60	60.9	10 *2	4"	35	68*52*107	2200	60	30	60	50	80	30
PVO-30000-M	360,000	264,000	460/3/60	74.6	10 *3	4"	35	95*52*107	3200	90	30	90	50	110	30
PVO-40000-M	480,000	352,000	460/3/60	106.2	10 *4	6"	60	67*96*107	4400	120	30	120	50	150	30
PVO-60000-M	720,000	528,000	460/3/60	159.2	10 *6	6"	60	97*96*107	5000	180	30	180	50	200	30

Fluid temperatures and ambients can vary. Consult factory for the effect on capacity.

- a) Estimation, does not include pump upgrade
- 1) Pump Standard Centrifugal pump providing the minimum flow requirements for the chiller.
- 2) Pump Pressure PSI Upgrade in higher pressure applications this option is selected to allow pressure up to 75 psi. Pressure relief bypass must be added with this option.
- 3) Pump Flow Upgrade allows for increased amount of flow; please note the PSI may change with the flow changes.

#### **Additional Options:**

Auto Water Fill - automatically maintains the water level of the reservoir. Customer needs to supply pressurized water line to the automatic valve.

Motorized Hot Gas Bypass - provides tighter temperature control of process fluid temperature; prevents short cycling due to low cooling loads.

Phase Monitor - monitors the incoming voltage and phase imbalance between the incoming legs of power.

Master Remote Box - Remotely mounted master control box. 1 is required when using 2 or more modules.

Voltage - transformers and fusing installed to get noted incoming voltage.

CSA Compliant - Chiller is built to CSA specification but is not labeled. CSA inspection is required to be CSA certified. Model number changes from "-M" to "-MC-M"

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